

HEAVY DUTY THREADING GUIDE

Industrial & High-Torque Domestic Models

[VISUAL SCHEMATIC OVERLAY GOES HERE]

THREAD SPOOL

Place thread on spool pin; secure with felt and cap.

TOP GUIDE

Snap thread into the first rear metal guide hook.

TENSION DISCS

Lead thread down and firmly between the tension plates.

TAKE-UP LEVER

Thread through the eye of the lever from right to left.

NEEDLE BAR GUIDE

Pass through the final guide located above the needle.

NEEDLE EYE

Thread front-to-back (or side-to-side per model).

HEAVY-DUTY NOTES:

- Ensure the presser foot is **UP** while threading the tension discs.
- Use Bonded Nylon or Polyester thread for leather and canvas.
- Check that the bobbin is wound evenly to prevent bird-nesting.