

THREADING GUIDE

Single Needle Lockstitch Industrial Series

01

THREAD STAND

Pass thread from spool through the top eyelet of the thread stand arm.

02

TOP GUIDE

Lead thread through the machine's top arm guide, moving from back to front.

03

TENSION DISCS

Route thread clockwise between the primary tension discs. Ensure it seats fully.

04

TAKE-UP SPRING

Hook thread under the controller spring (check spring) until it clicks.

05

TAKE-UP LEVER

Thread through the hole of the take-up lever from right to left.

06

NEEDLE BAR GUIDE

Lower thread through the final guides on the face plate and needle bar.

07

NEEDLE EYE

Insert thread through the eye of the needle from left to right.

[VISUAL PATH DIAGRAM AREA]

Always ensure the machine power is OFF before threading.