

OVERLOCK THREADING REFERENCE

4-Thread Universal Standard Sequence

IMPORTANT: Always thread in the numbered order below (1-4)

1. Upper Looper

1. Thread stand guide
2. Tension disc (ensure seated)
3. Machine body guides
4. Looper arm eyelet
5. Tip of Upper Looper

2. Lower Looper

1. Thread stand guide
2. Tension disc (ensure seated)
3. Internal lever guides
4. Lower looper threader mechanism
5. Tip of Lower Looper

3. Right Needle

1. Thread stand guide
2. Tension disc
3. Take-up lever rail
4. Needle bar guide
5. Right needle eye (front to back)

4. Left Needle

1. Thread stand guide
2. Tension disc
3. Take-up lever rail

4. Needle bar guide

5. Left needle eye (front to back)

* Ensure presser foot is UP while threading to open tension discs.