

SERGER THREADING REFERENCE

Model: _____ Date: _____

Left Needle

Tension: 4.0

Right Needle

Tension: 4.0

Upper Looper

Tension: 4.0

Lower Looper

Tension: 4.0

THREADING ORDER

1. **Upper Looper:** Through guide rail, tension disc, and looper eye.
2. **Lower Looper:** Follow green path, ensure thread sits behind the looper arm.
3. **Right Needle:** Through top guides and needle eye.
4. **Left Needle:** Final step to prevent tangling.

QUICK CHECKLIST

1. Raise presser foot (opens tension discs).
2. Check telescopic thread stand is fully extended.
3. Ensure thread is seated deep in discs.
4. Pull 4" tails under and to the left of the foot.

[Sketch Thread Path Guides Here]

Standard 4-Thread Overlock Configuration